

General Setup Instructions

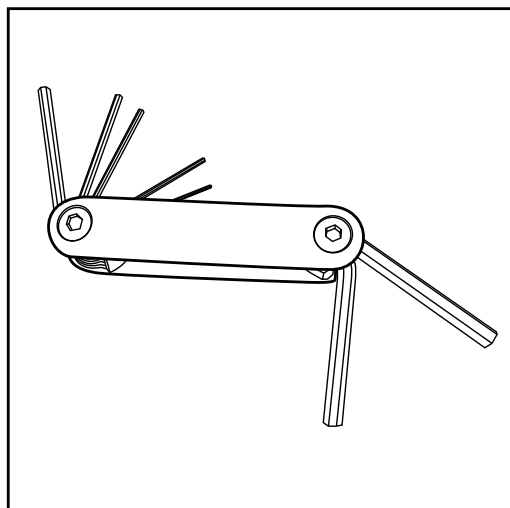
- Read entire setup instruction manual prior to unpacking parts and pieces.
- The setup instructions are created specifically for this configuration.
- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.

Cleaning & Packing

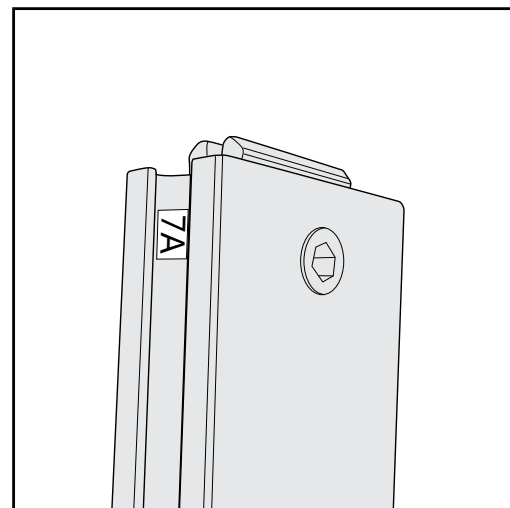
- For Cleaning Metal, Plex, & Laminate Parts: Use a **MILD NON-ABRASIVE** cleanser and soft cloth/paper towel to clean all surfaces.
- Keep exhibit components away from heat and prolonged sun exposure.
Heat and UV exposure will warp and fade components.
- Retain all provided Packing Materials. All provided packing materials are for ease of repacking & component protection.

Disassembly

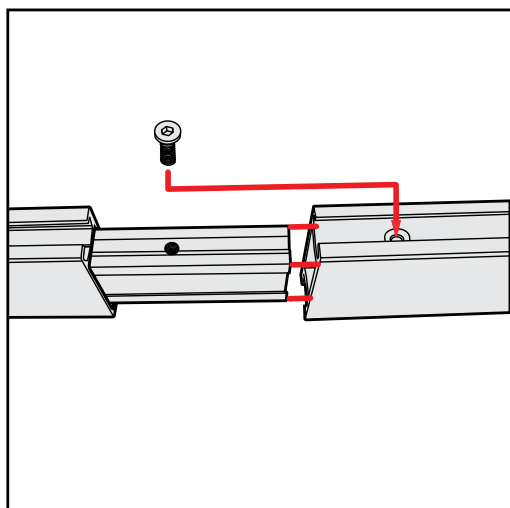
- For loss prevention, tighten all setscrews and locks during disassembly



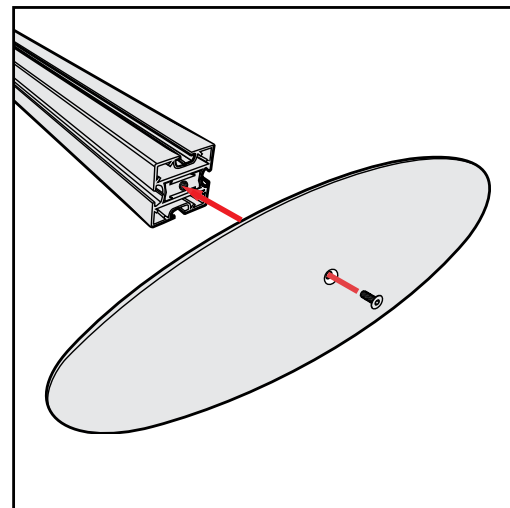
Hex Tool - Essential for Assembly



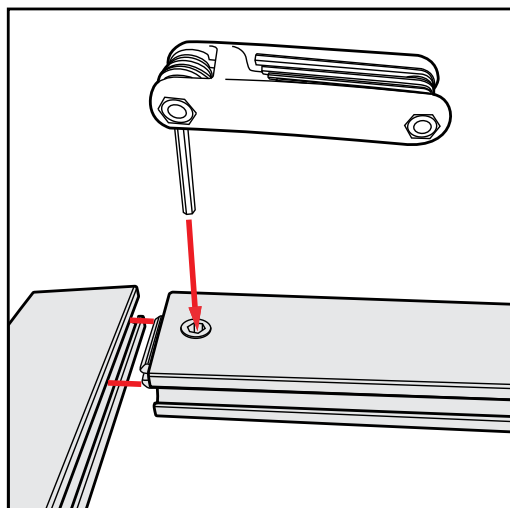
Part Identification - Numbering



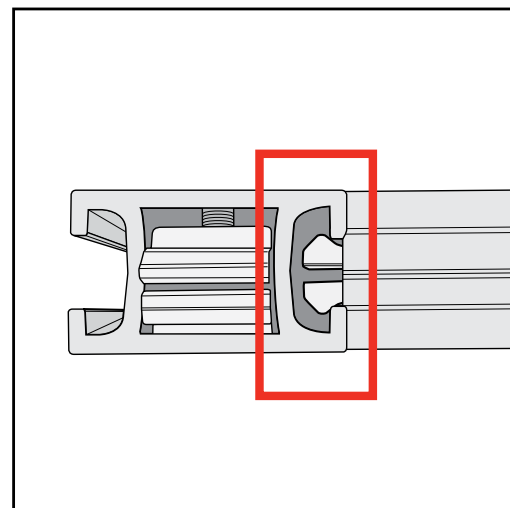
Spline Connection



Base Plate & Extrusion Connection



Extrusion & Lock Connection



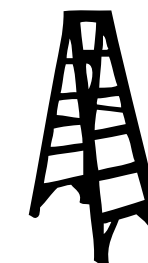
Engaged Lock



WARNING



DO NOT USE POWER TOOLS

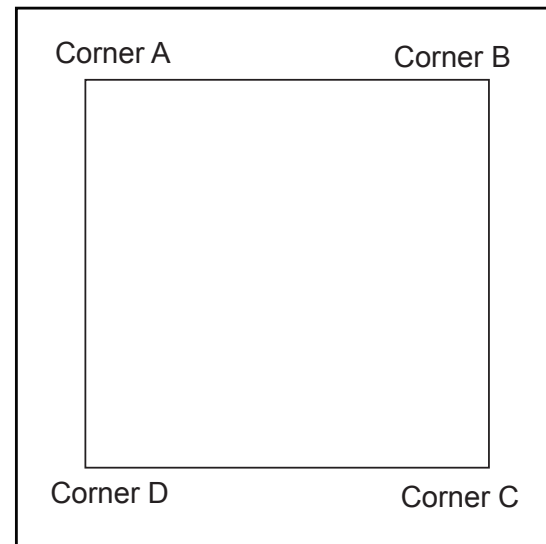


LADDERS OR LIFTS
MAY BE REQUIRED

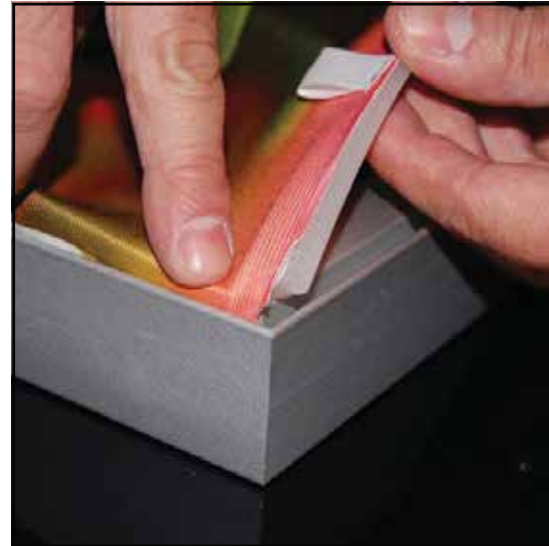


ALL CONNECTIONS MUST
BE TIGHTLY SECURED

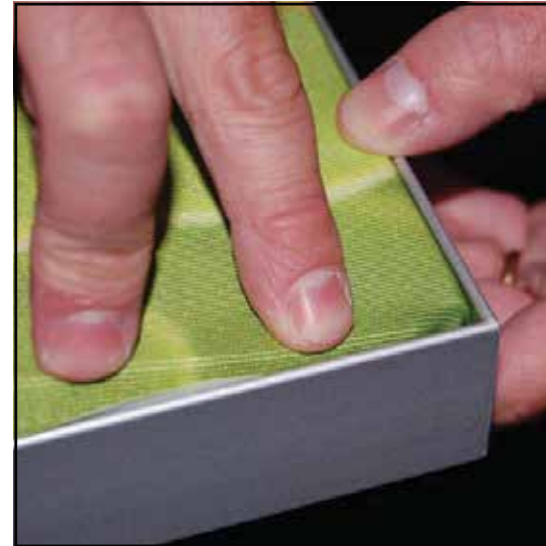
SEG Graphic Installation



It is important to first insert graphic into each alternate corner then to the sides of the frame. If this is not done, graphic will not fit into the frame correctly.



Step 1
Insert corner A. Turn edge of graphic so silicon welt is perpendicular to face of graphic. Insert narrow side of welt with fabric to outside into the channel. Repeat for other side of this corner.

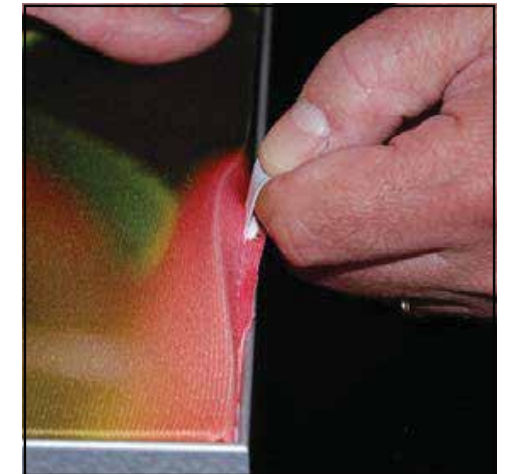


Step 2
Repeat Step 1 for opposite corner C, then insert corner B, followed by corner D, to complete the installation of the corners.



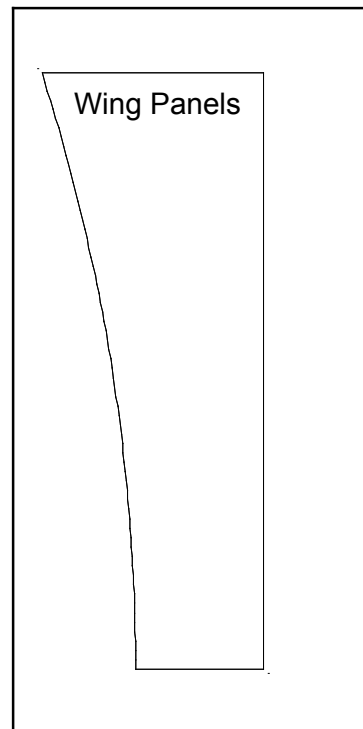
Step 3
Once all corners are inserted, press one silicon edge into channel from corners and work toward the center. Make sure welt is fully inserted into channel. Continue until all sides are done. Smooth out edges of graphic.

Graphic Removal

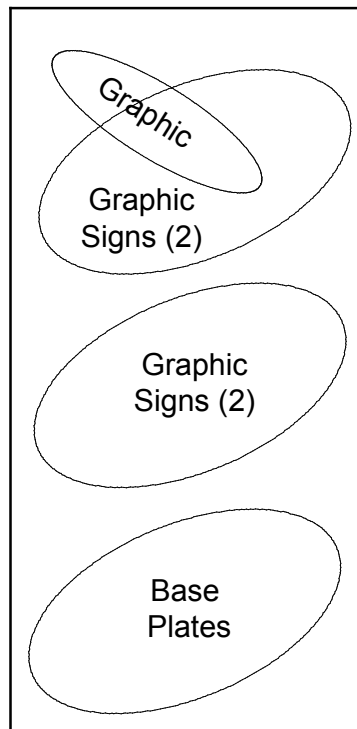


To remove the graphic from the frame, locate the fabric pull tab. Gently pull up on the tab to remove the fabric.

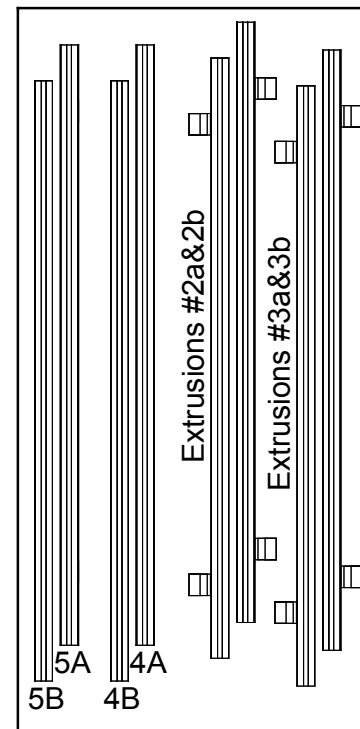
Top View of Each Level



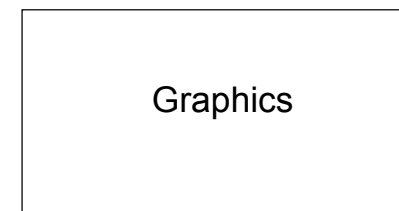
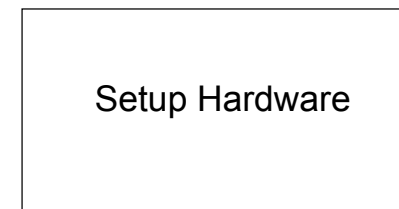
Level 1



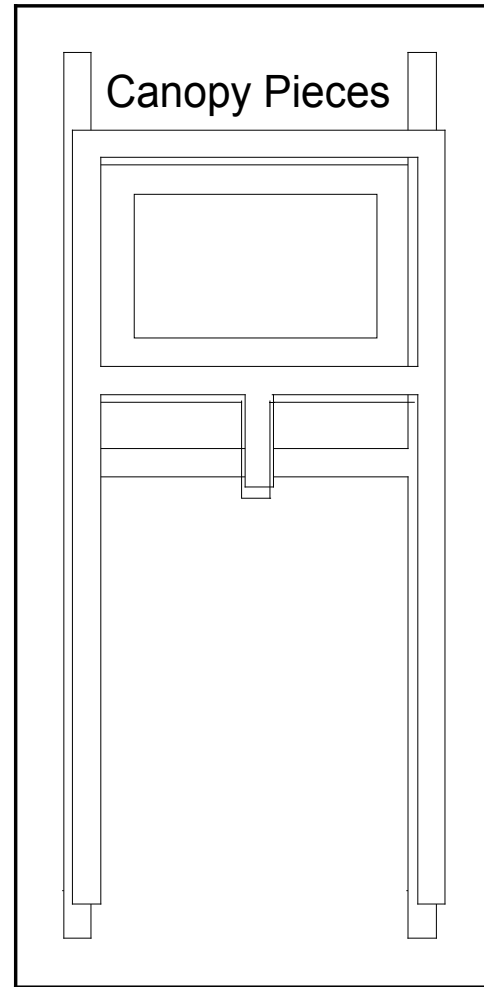
Level 2



Level 3



Top View of Each Level



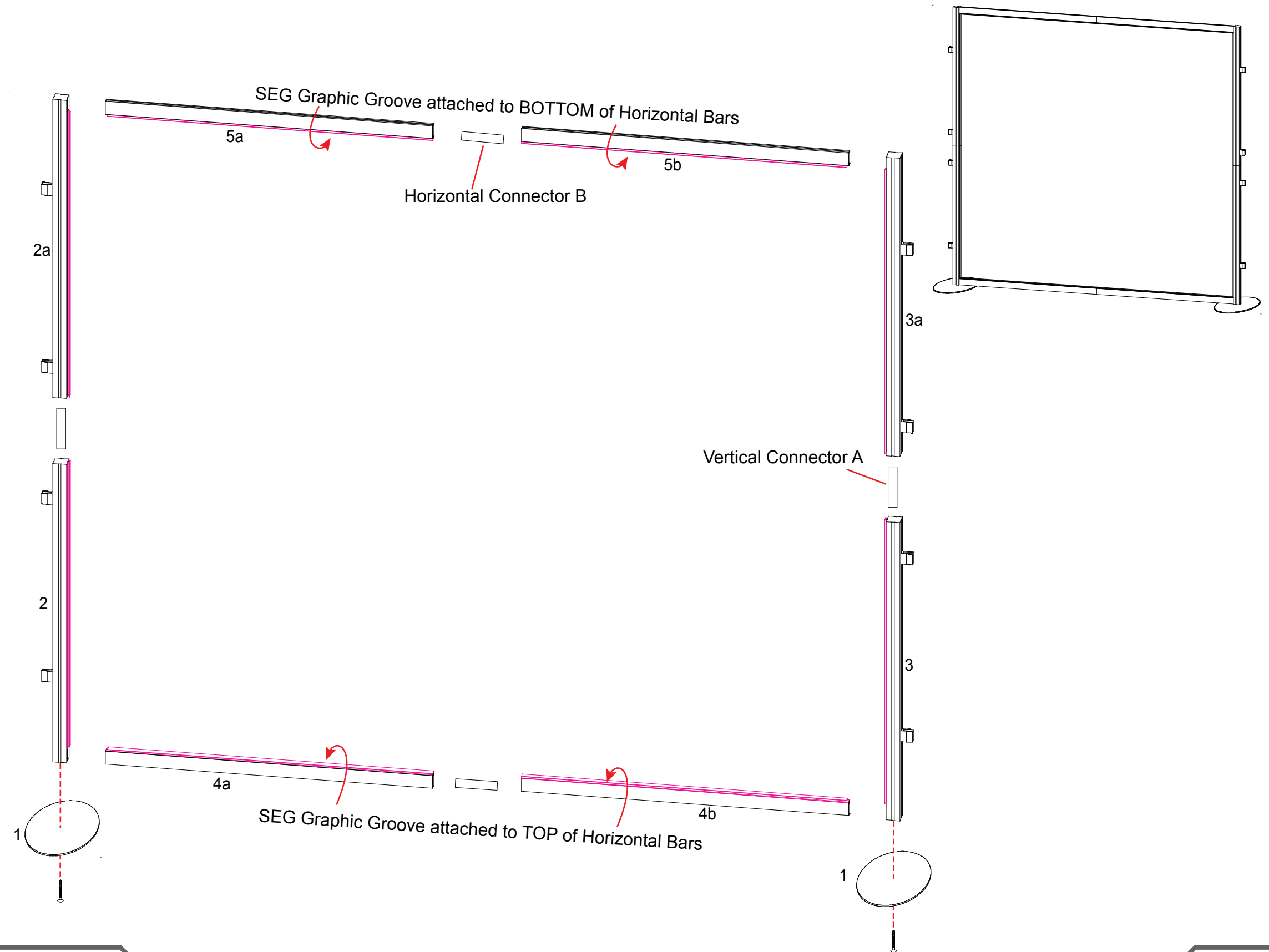
Level 1

Item	Qty	Description
1	2	Base Plates
2/2a	1/1	42" Vertical extrusion
3/3a	1/1	42" Vertical extrusion
4a/4b	1/1	42.886" Horizontal w/ SEG extrusion
5a/5b	1/1	42.886" Horizontal w/ SEG extrusion

Steps

- 1) Attach vertical extrusions [2&3] to the base plates [1] as shown.
- 2) Attach Upper Vertical extrusions [2a,3a] to Lower Vertical extrusions [2,3].
- 3) Assemble Horizontal extrusions [4a to 4b and 5a to 5b].
- 4) Attach Horizontal assemblies [4a/4b & 5a/5b] between Vertical assemblies [2/2a and 3/3a] as shown.

*NOTE: SEG Extrusion on Lower Horizontals must face UP.
SEG Extrusion on Upper Horizontals must face DOWN.*



AERO

Using Your Setup Instructions

The Aero Overhead Sign Setup Instructions are created specifically for your configuration. They include an exploded view of the frame which is sequentially numbered. We encourage you to study the instructions before attempting to assemble your exhibit.

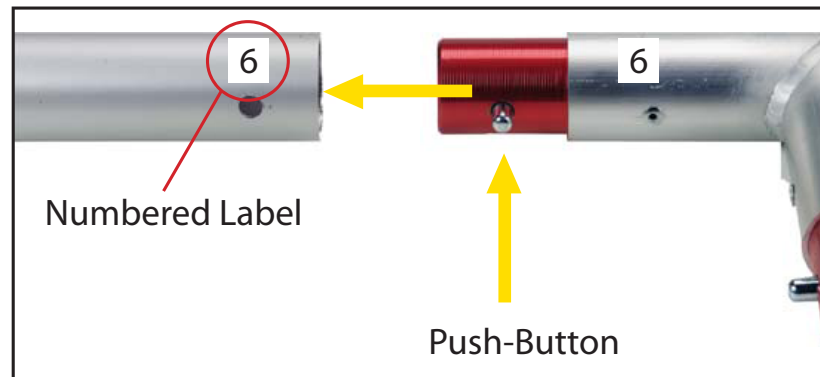
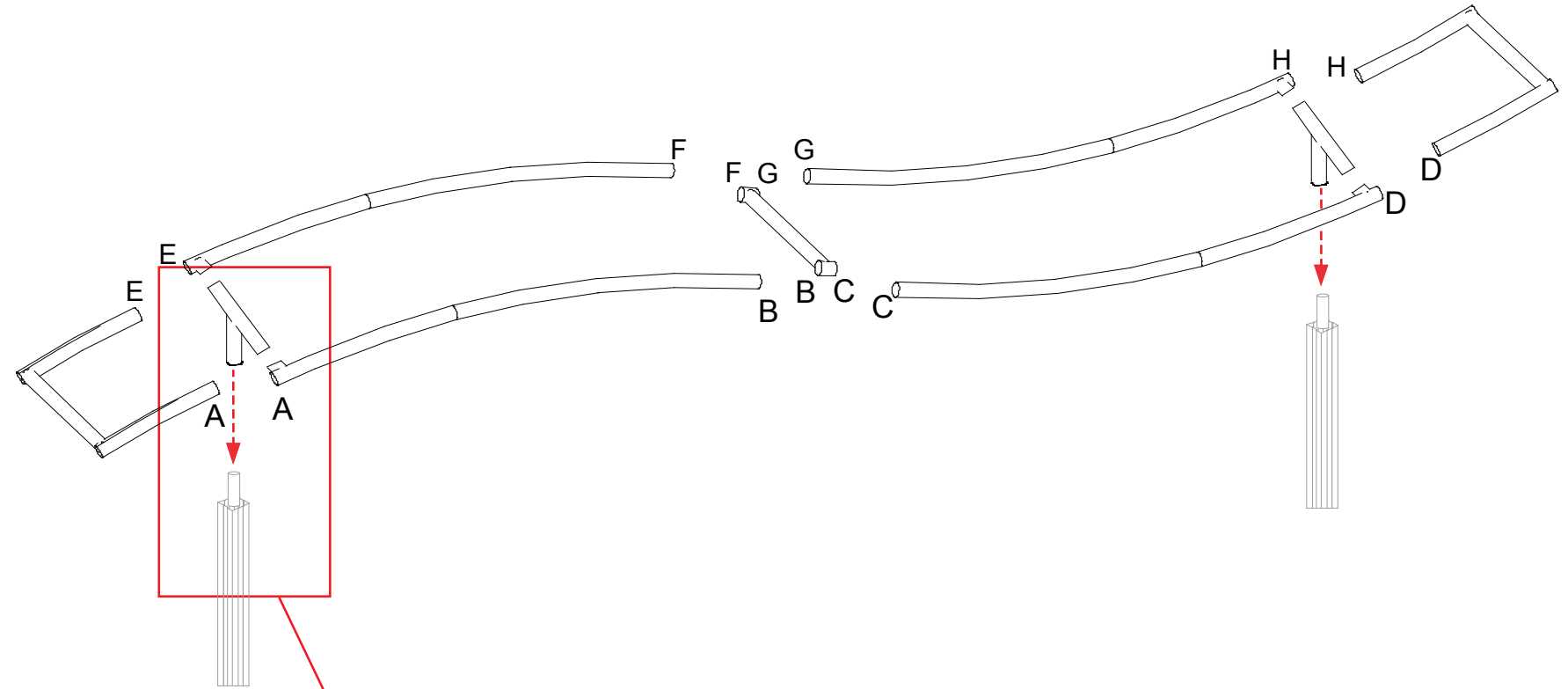
Connections are kept very simple: no tools. Everything assembles with push-button connectors and pre-connected horizontal sections.

Cleaning and Packing Your Display

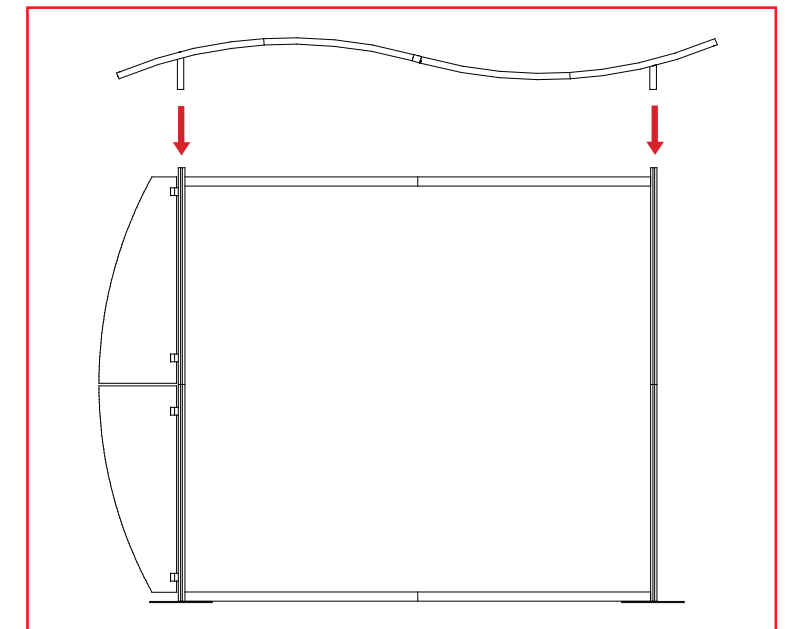
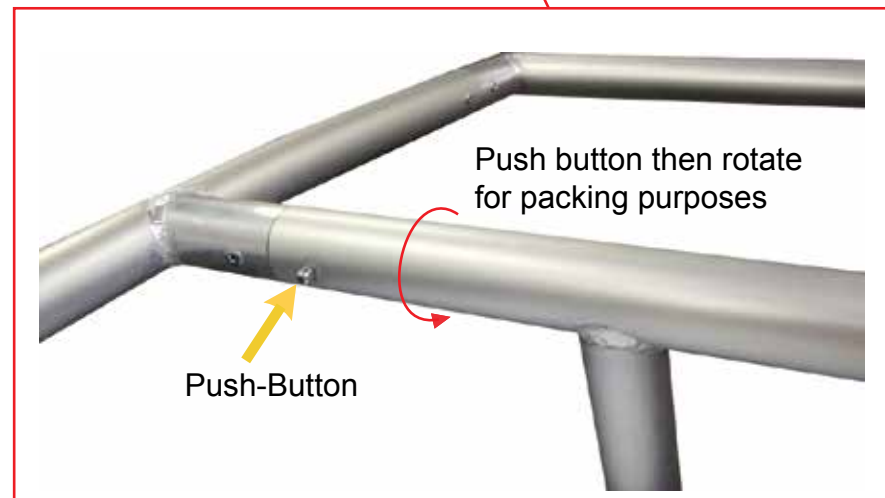
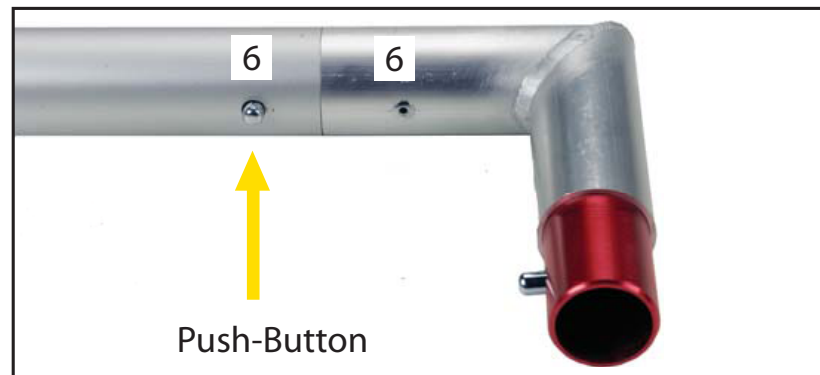
- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.

Steps:

- 1) Connect canopy pieces together as shown.
- 2) Apply pillow case graphic to assembled canopy

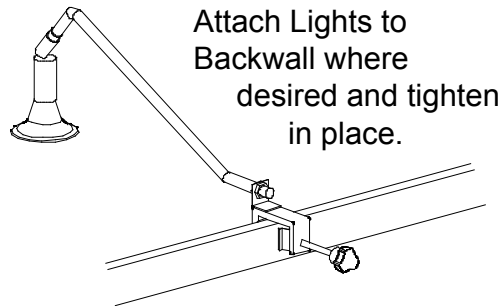


Connections are made by holding the button down and sliding the red tube into opposing tube until the connection is made. To disassemble push button and pull or twist extrusions apart.



Item	Qty.	Description
6	1	3.625" Horizontal Extrusion
7	1	12" Horizontal Extrusion

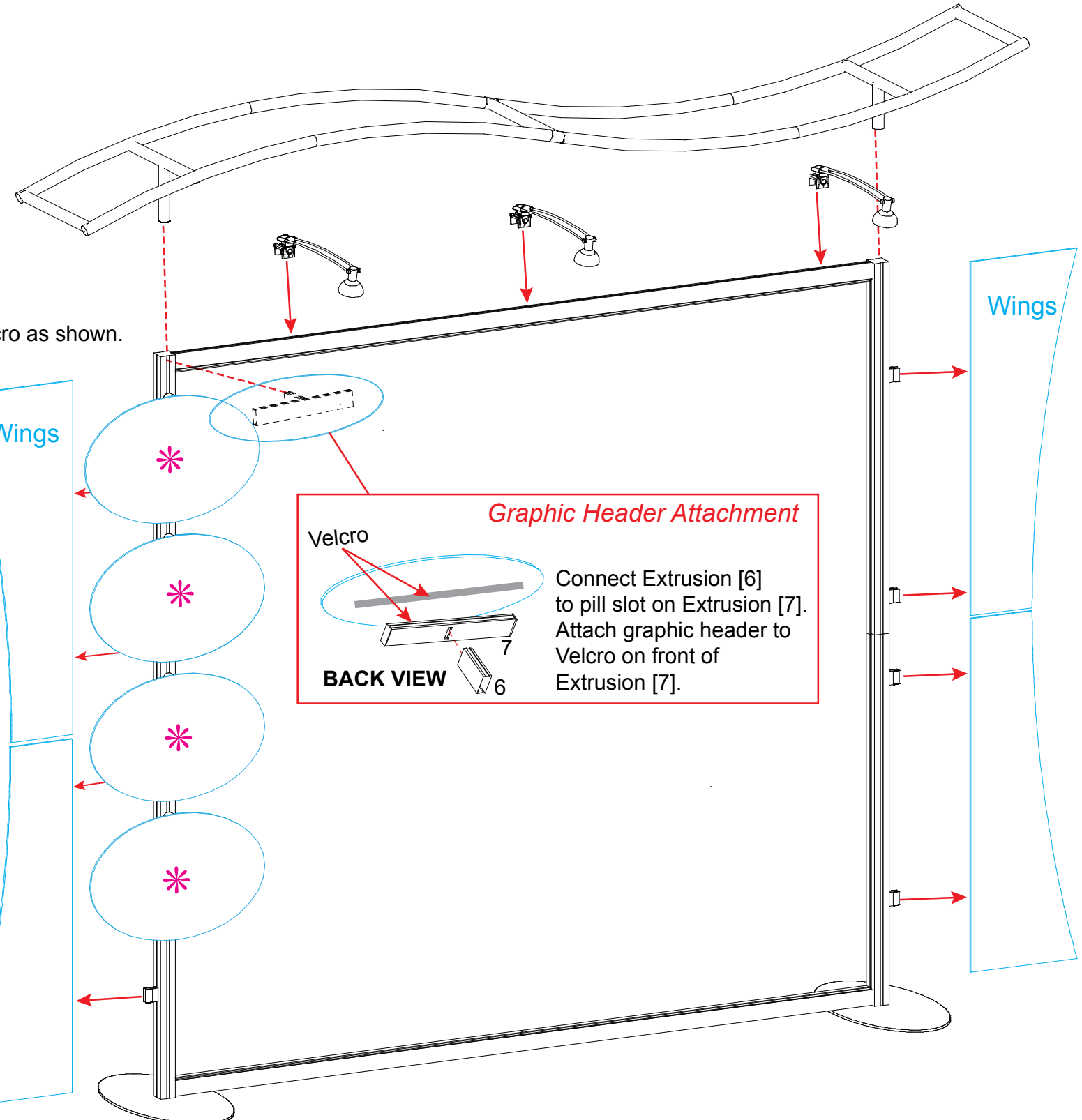
Light Connection



Attach Lights to Backwall where desired and tighten in place.

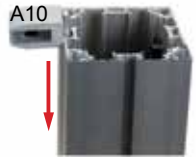
Steps:

- 1) Connect horizontal extrusion [6] to horizontal extrusion [7] as shown.
- 2) Attach graphic header to velcro on front of extrusion [7].
- 3) Attach lights to top of backwall as shown.
- 4) Attach canopy to canopy mounts on top of backwall.
- 5) Attach wings to A10 clamps as shown.
- 6) Attach oval graphic signs to standoff barrels with velcro as shown.



Wing Attachment

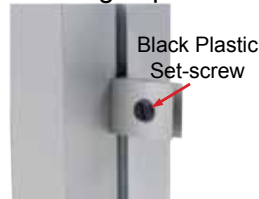
Slide A10 Clamp into groove of square extrusion.



When desired location is found, tighten set screw to secure.

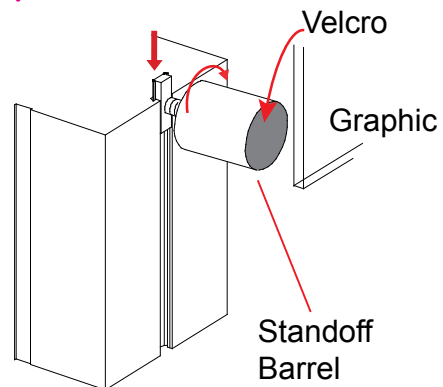


Tighten black plastic set screw to secure Wing in place.



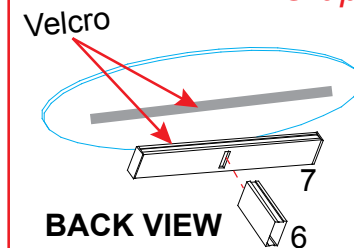
**Note: A10 clamps must stay attached with verticals*

*** Graphic Attachment**



Slide connector on back of standoff barrels into groove of extrusion and twist to secure in place. Secure graphic to velcro on end of standoff barrel.

Graphic Header Attachment



Connect Extrusion [6] to pill slot on Extrusion [7]. Attach graphic header to Velcro on front of Extrusion [7].