

General Setup Instructions

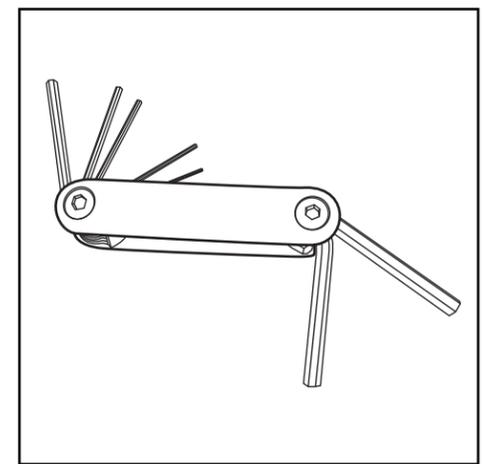
- Read entire setup instruction manual prior to unpacking parts and pieces.
- The setup instructions are created specifically for this configuration.
- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.

Cleaning & Packing

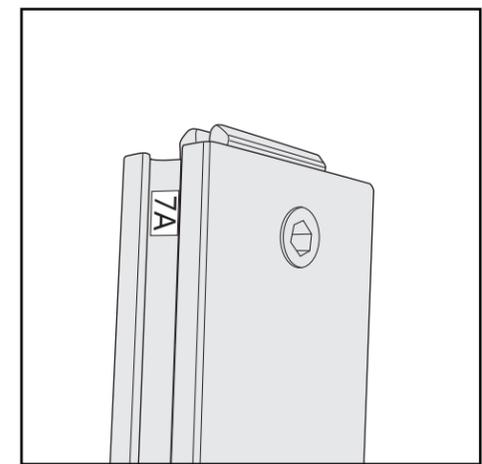
- For Cleaning Metal, Plex, & Laminate Parts: Use a **MILD NON-ABRASIVE** cleanser and soft cloth/paper towel to clean all surfaces.
- Keep exhibit components away from heat and prolonged sun exposure. **Heat and UV exposure will warp and fade components.**
- Retain all provided Packing Materials. All provided packing materials are for ease of repacking & component protection.

Disassembly

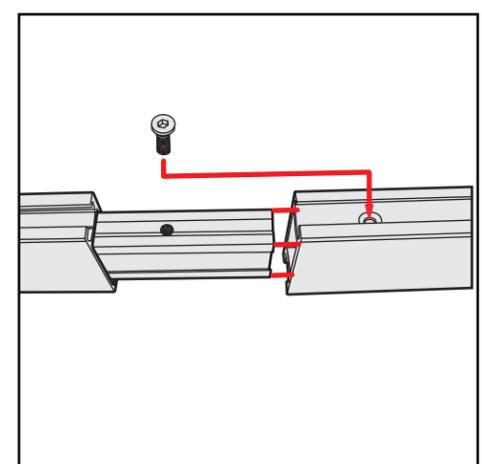
- For loss prevention, tighten all setscrews and locks during disassembly



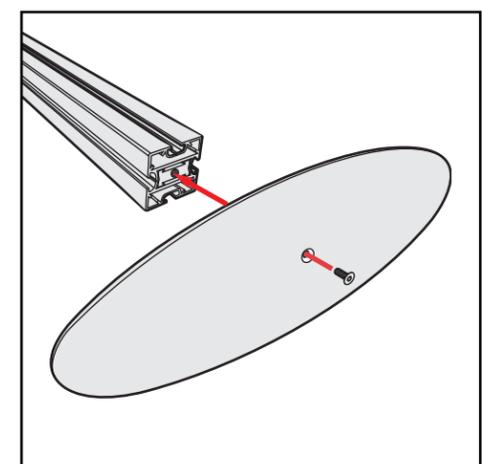
Hex Tool - Essential for Assembly



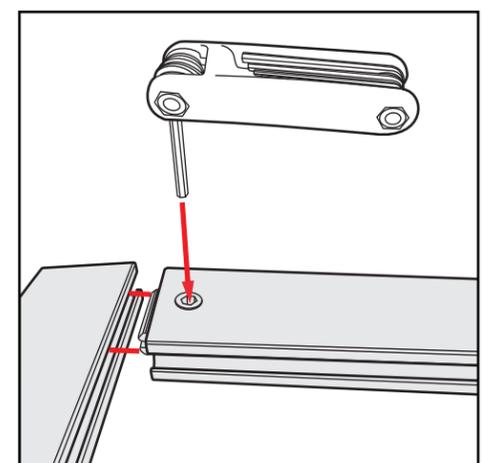
Part Identification - Numbering



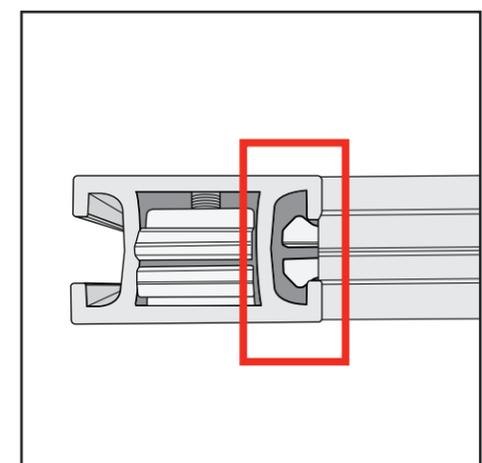
Spline Connection



Base Plate & Extrusion Connection



Extrusion & Lock Connection



Engaged Lock

 **WARNING**



DO NOT USE POWER TOOLS

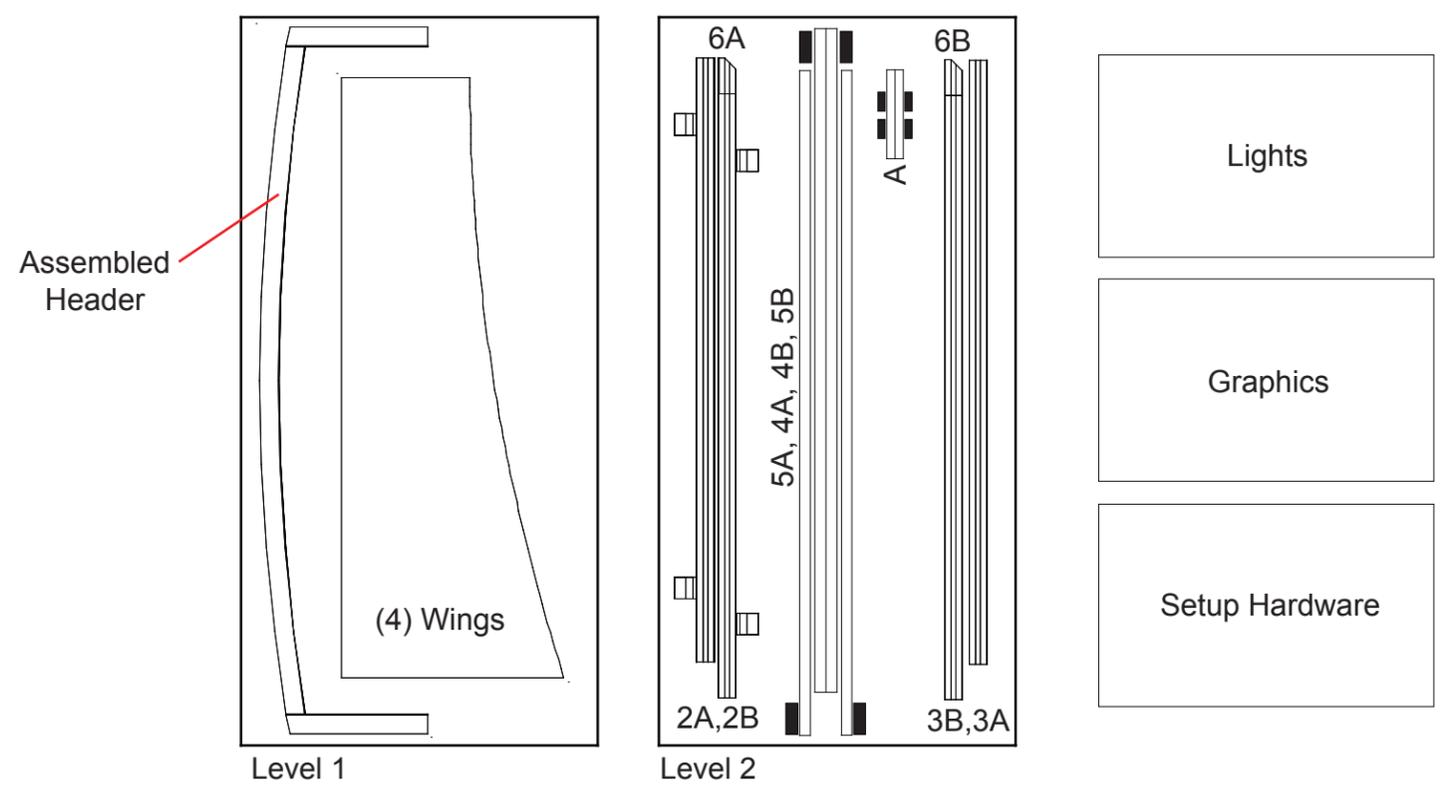


LADDERS OR LIFTS
MAY BE REQUIRED



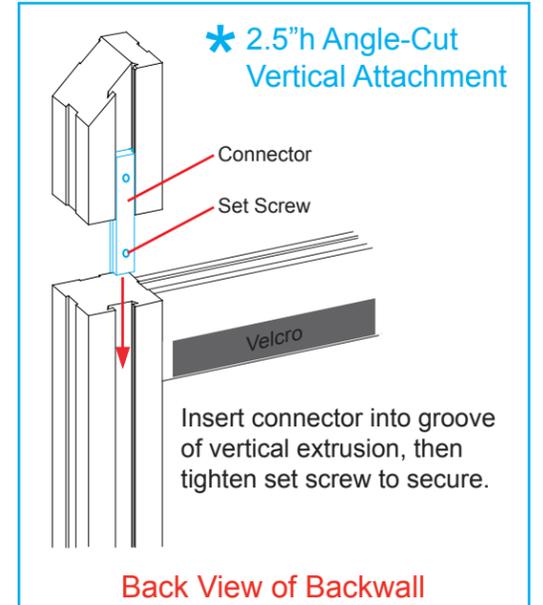
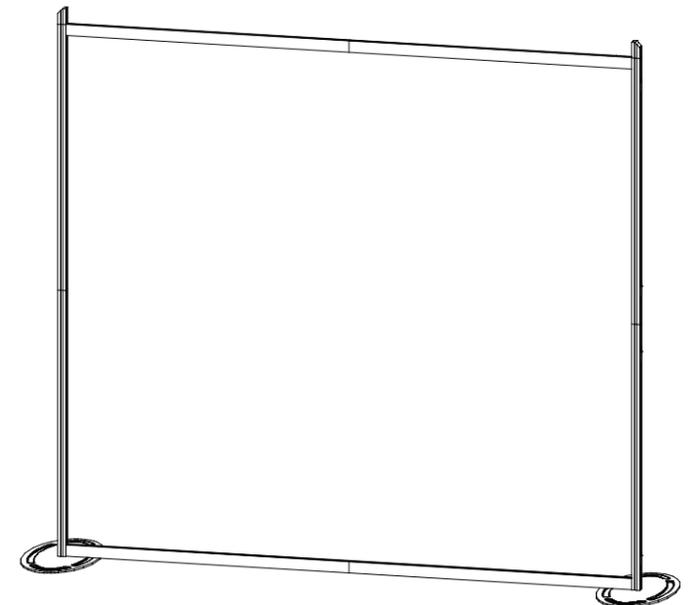
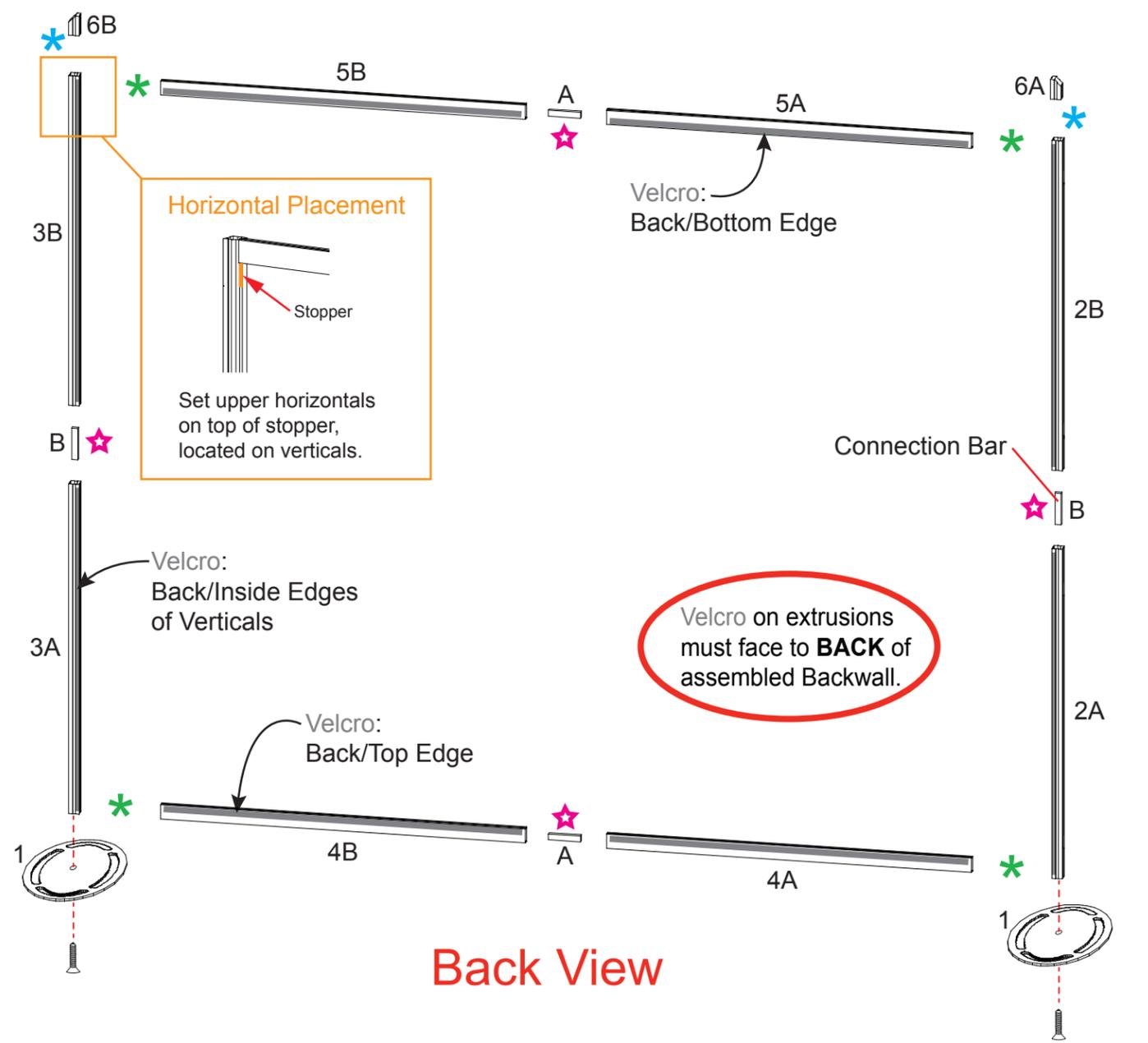
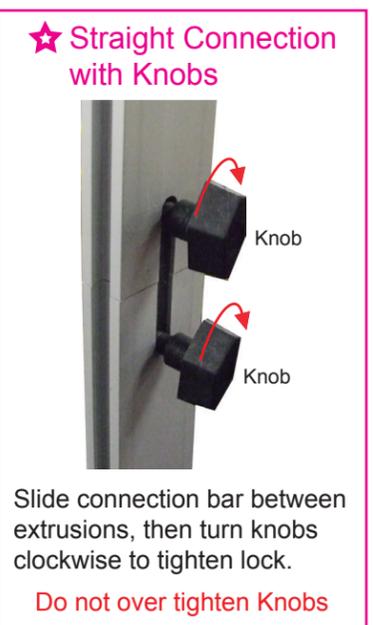
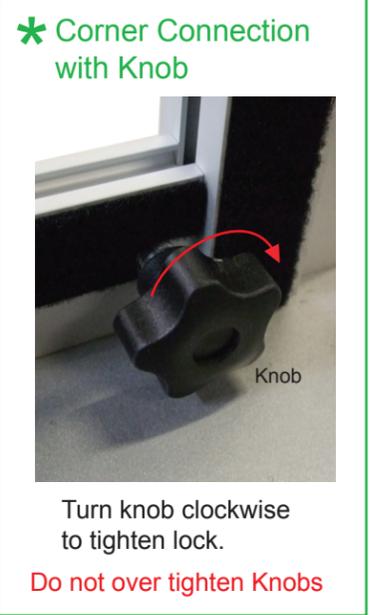
ALL CONNECTIONS MUST
BE TIGHTLY SECURED

Top View of Each Level



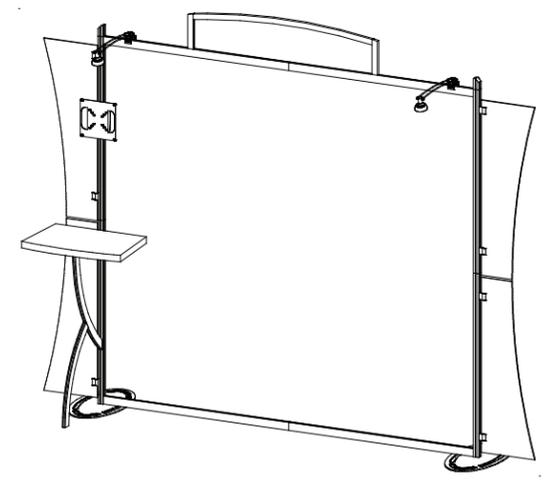
Item	Qty.	Description
1	2	Base Plate
2A/2B	1/1	42" Vertical Extrusion
3A/3B	1/1	42" Vertical Extrusion
4A/4B	1/1	45" Horizontal Extrusion
5A/5B	1/1	45" Horizontal Extrusion
6A/6B	1/1	2.5" Angle-Cut Vertical

- Steps:
- 1) Attach base plates [1] verticals [2A] & [3A], using bolts.
 - 2) Connect verticals [2A] [2B] and [3A] [3B], using connection bars [B].
See **Straight Connection with Knobs** detail.
 - 3) Connect horizontals [4A] [4B] and [5A] [5B], using connection bars [A].
See **Straight Connection with Knobs** detail.
 - 4) Connect assemblies [2A/2B] and [3A,3B] with assemblies [4A,4B] and [5A,5B].
See **Corner Connection with Knob** detail.
 - 5) Connect angled verticals [6A] to [2B] and [6B] to [3B].
See **2.5" Angle-Cut Vertical Attachment** detail.
 - 6) Attach graphic to Velcro on back of assembled Backwall.



- Steps:
- 2) Attach assembled header [7/8/9] to extrusions [5A/5B].
 - 1) Connect lights to extrusions [5A/5B]. See **Light Connection** detail.
 - 3) Attach graphic to extrusion [3B]. See **Graphic Attachment** detail.
 - 8) Attach wings to clamps on [2A/2B] and [3A/3B]. See **A10 Clamp** detail.

Item	Qty.	Description
7/8/9	1/1/1	Header Frame



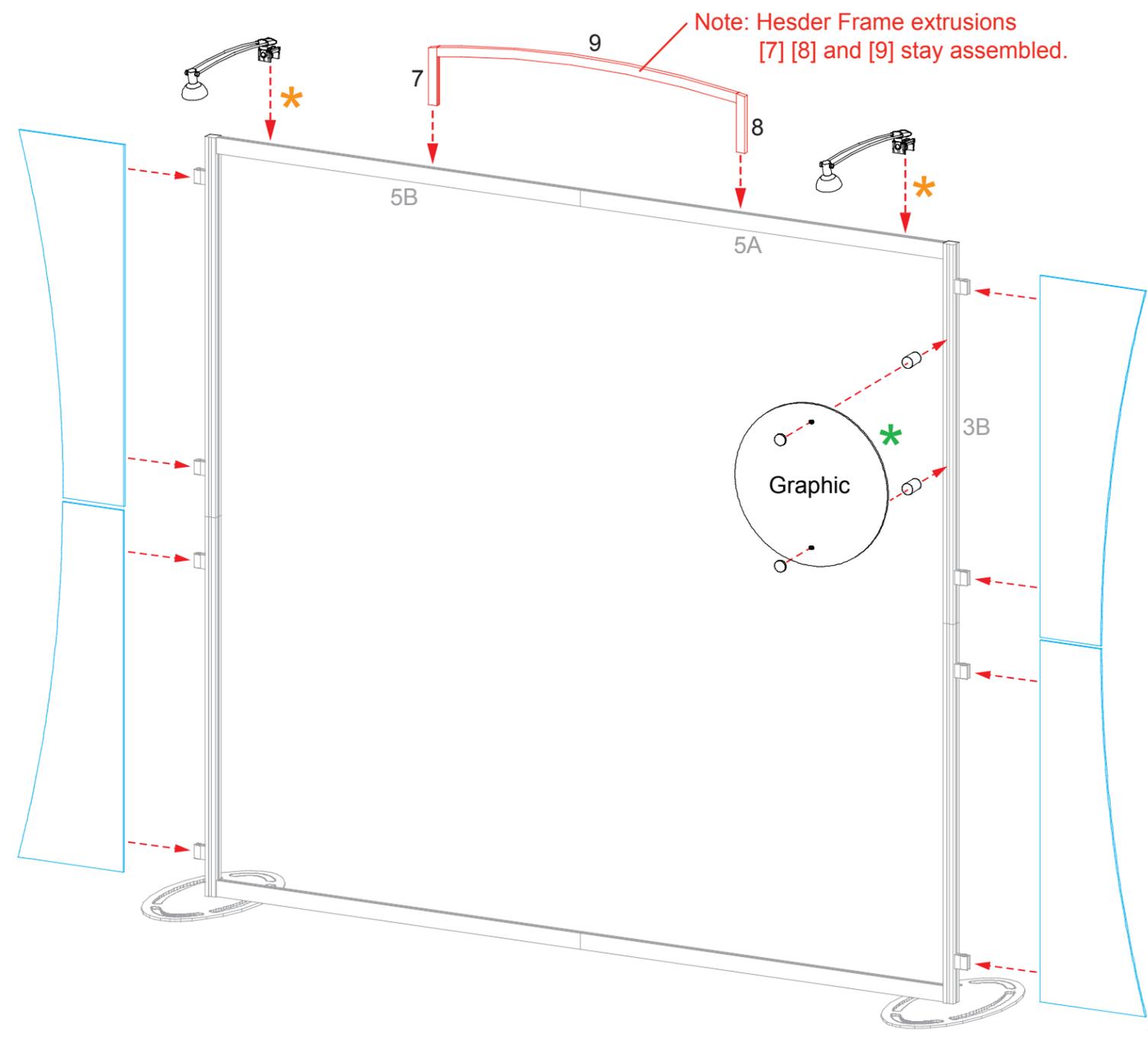
Completed Assembly

*** Graphic Attachment**

Slide connector into groove of extrusion. Tighten set screws to secure in place. Screw standoff into connector. Place graphic between standoff and cap, then screw cap to secure graphic.

*** Light Connection**

Slide light onto clip then lock clip into groove of horizontal extrusion.



A10 Clamp

- 1) Slide connector of clamp into extrusion groove.
- 2) Tighten set screw when A10 is in desired location.
- 3) Insert wing into clamp.
- 4) Tighten knob on clamp to secure wing in place.

Labels: Connector, Set Screw, A10 Clamp, Knob